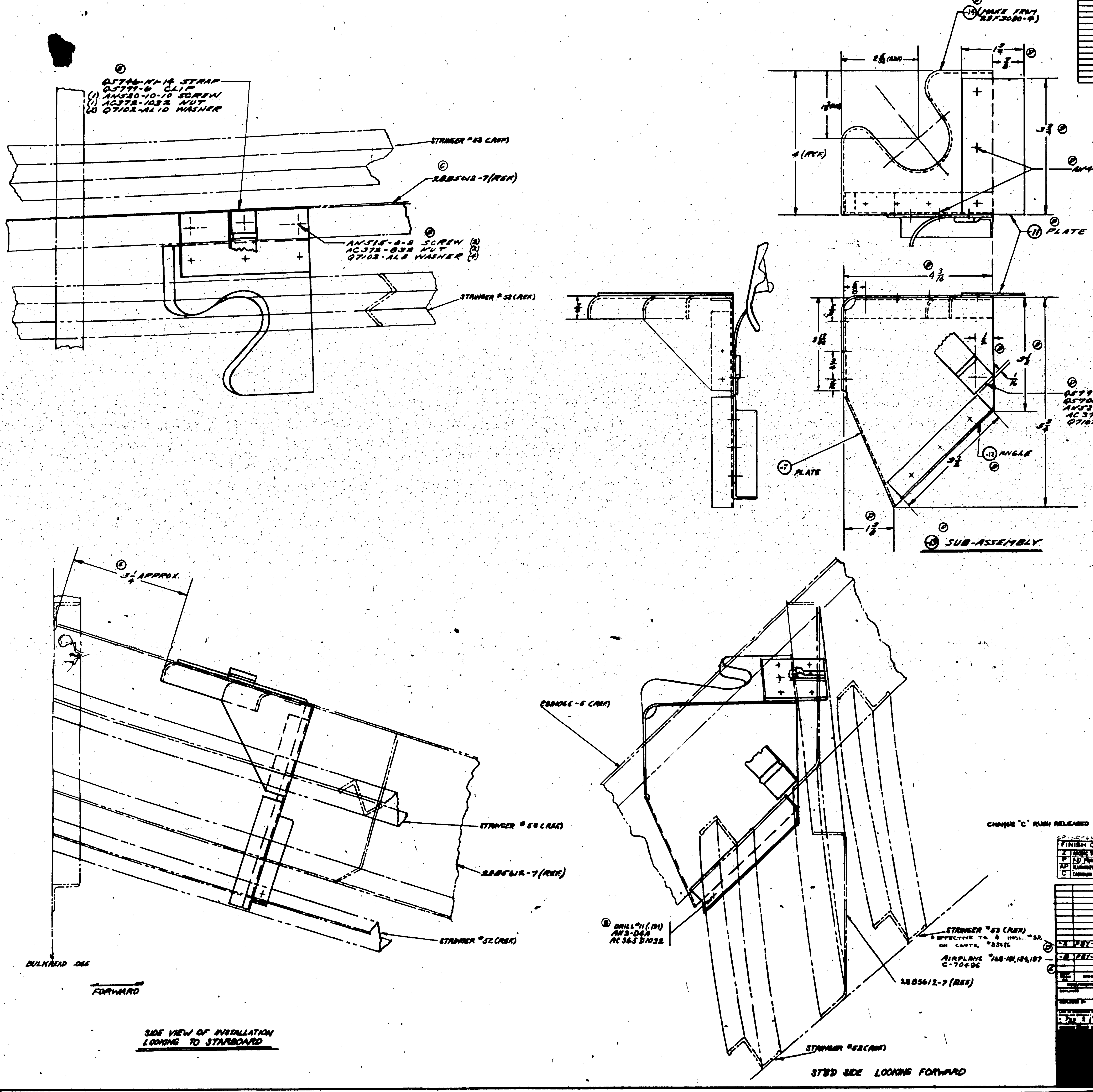

NOTES ~
(1) MIN. EDGE DISTANCE OF ALL AN442-D4 RIVETS 5/16
(2) MAKE INSTALLATION WITH GUN IN PLACE.
(3) LOCATE THIS SOCKET SO THAT GUN IS SPRUNG INTO STOWAGE POSITION, SUCH THAT REVOLVING CIRCULAR WINDSHIELD IS FORCED AGAINST STOP ON GUN TRACK.
(4) ALL RIVETS AN442-D4 DRILL #30 (.128) EXCEPT AS NOTED.
(5) 1/8 BEND RADII EXCEPT AS OTHERWISE NOTED.

LTR	ALTERATION	DATE	BY
A	REVISED INSTALL AS PER INFORMATION ... ON 1ST SHIP	[illegible]	[illegible]
B	[illegible] ... FROM B/P	10-1-41	[illegible]
C	[illegible]	[illegible]	[illegible]
D	REPLACED ... WITH FOLLOWING ... SUB ASSY -13 AND ...	[illegible]	[illegible]
E	ADD ... Q5799-6, AN520-10-10, AC372-1032 ... Q7102-AL10 ...	[illegible]	[illegible]
F	[illegible]	[illegible]	[illegible]

CHANGE "C" RUSH RELEASED 10-30-41

CP-GREEN PRIME

FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

DASH NO.	MODEL	NEXT ASSY	REQ.
-2	PBY-5A	28F6002	1
-4	PBY-5A	28F6002	1

REQUIREMENTS PER AIRPLANE

SCALE 1/2 = 1/0"

PART NO.	STOCK	MATERIAL	SPEC.	REQ.
AN442-D4				
-7				1
-14	MAKE FROM 28F2080-4			1
Q5706-K1-2.5				1
Q5799-6				1
Q7102-AL10				2
AC372-1032				1
AN520-10-8				1
-12	K13624-35B EXTR.	AL. ALLOY	46A5 Cond. T	1
-11	3/32 x 1 3/8 x .064	ALCLAD	47A18 Cond. T	1
SUB. ASS'Y -13				
AN442-D4				
28F3080-4				1
-7	.040	AL. AL. SHEET	47A10-T	1
-6 SUB. ASS'Y				
Q7102-AL8				4
AC372-832				2
AN515-8-8				2
AN520-10-10				1
Q5799-6				1
Q5746-K1-14				1
Q7102-AL10				2
AN3-04A				1
[illegible] -7				
AC365-D1032				
AC372-1032				
AN520-10				
-10	1/8-.051 T-4 x 2.50			1
-8	.032	AL. AL. SHEET	47A10 Cond. T	1
-13	SUB. ASS'Y			1
-6	SUB. ASS'Y			1

PARTS LIST PER ASSY. — -6, -2, -3, -4

A.S.: [illegible]
NAVY: NONE
FINISH: 3-P-CA
NAME: HOOK-INSTALLATION BOW GUN STOWAGE
SIZE: J
DWG. NO.: 28F4138
CONSOLIDATED AIRCRAFT CORP. San Diego, Calif.

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